

**Reference Information:**

OEM PN: M1960G/A  
 OEM Yield: 3,000  
 (5% coverage)

**Remanufacturing**

**Time:** 35 min.

**Recommended Tools:**

Phillips head screwdriver  
 Jewelers screwdriver  
 Pliers  
 Glue  
 Utility Knife

**Printer Compatibility**

APPLE LASERWRITER SELECT 300, 310, 360  
 PANAFAX UF 755  
 STAR MICRONICS LS-5, LS5EX, LS5TT  
 XEROX 4010

**Instructions:**

1. Push in locking pins (Figs. 1 & 2) with jewelers screwdriver until top cover springs open.
2. Remove the OPC hub screws (Figs. 1 & 2) and remove hubs.
3. Remove the OPC. Clean, inspect, and replace if necessary. Store in a dark place.
4. Remove toner cap and doctor blade (2 screws) (Fig. 3). Use compressed air or a vacuum to clean out the toner hopper. Replace the doctor blade.
5. Remove pins from pin holder (Fig. 4).
6. Remove, clean and inspect the PCR (Fig 4).
7. Vacuum excess waste toner from waste hopper.
8. Clean all contacts.
9. Remove end plate, and lift out mag roller. Clean and inspect the mag roller sleeve and contacts.
10. Replace mag roller and end plate.
11. Fill hopper with toner and replace cap.
12. Replace PCR and OPC. Screw the gear hubs back in place.
13. Reassemble cartridge, pushing pins back into place to secure

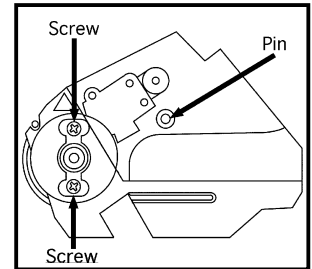


Figure 1

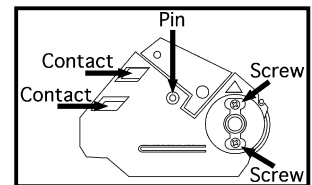


Figure 2

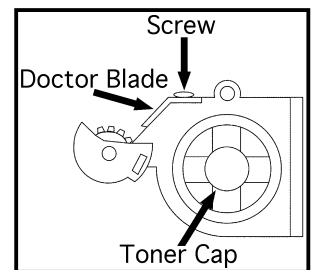


Figure 3

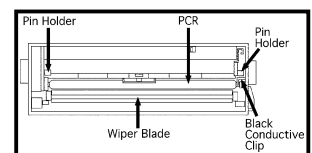


Figure 4